



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4034-041
Job Sheet 179761



Part No: D4034-041

Job Qty: 5 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 6/29/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Large Fab-6		D.M.L 18-6-21
100	Large Fab	5 pcs	6/29/18	6/29/18	0.00	5.75	Large Fab 1		P.C. 18.6.21
110	QC	5 pcs	6/29/18	6/29/18	0.00	0.00	QC9		21 2018-06-21
120	QC	5 pcs	6/29/18	6/29/18	0.00	0.00	QC5		21 2018-06-21
130	Packaging	5 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3 Large Fab		21 2018-06-21
140	QC21-SA	5 Ea	6/29/18	6/29/18	0.00	0.00	QC21		21 JUN 22 2018

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: 130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	5 Ea (1 ea)	90-Start up Operation	5070657
D4021-9	Bushing	20 Ea (4 ea)	90-Start up Operation	5077600
D4034-1	Rib	5 Ea (1 ea)	90-Start up Operation	5060788
D4034-3	Rib	5 Ea (1 ea)	90-Start up Operation	5060049

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	5	21	0
	D4021-9	20	36	0
	D4034-1	5	27	0
	D4034-3	5	17	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ _____ _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ ite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐
		MRB (QSI042) Approval _____ tion _____
		Completed By _____
		Lead hand / Supervisor Approval Verification _____
		QC / QA Coordinator Approval _____

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 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 613 832-8200
 Email: sales@dartaero.com
 www.dartaerospace.com

Date: 06/21/18

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DART
AEROSPACE

Environment	☐	Cracks	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Crimp/Kink/Ripple/Wave	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Cuffs	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Crushing	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Heat Treat	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Wave/Twist in Tube	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Marks/Chatter	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐		☐	Mislabeled	☐	Finish	☐
LOA	☐		☐	Fit/Function	☐	Misread	☐
Substation	☐		☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐		☐				
Misidentified	☐		☐				

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